D **D4211-041 WEARPLATE B** D4211-043 AFT WEARPLATE **B** D4211-045 AFT WEARPLATE REDESIGNED D4211-043 AND CREATED D4211-045. 10.10.15 Α MB 10.09.30 REV. DESCRIPTION DATE DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN DRAWING NO. CHECKED REV. B D4211 MFG. APPR. SHEET 1 OF 6 APPROVED TITLE 429 WEARPLATE DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD
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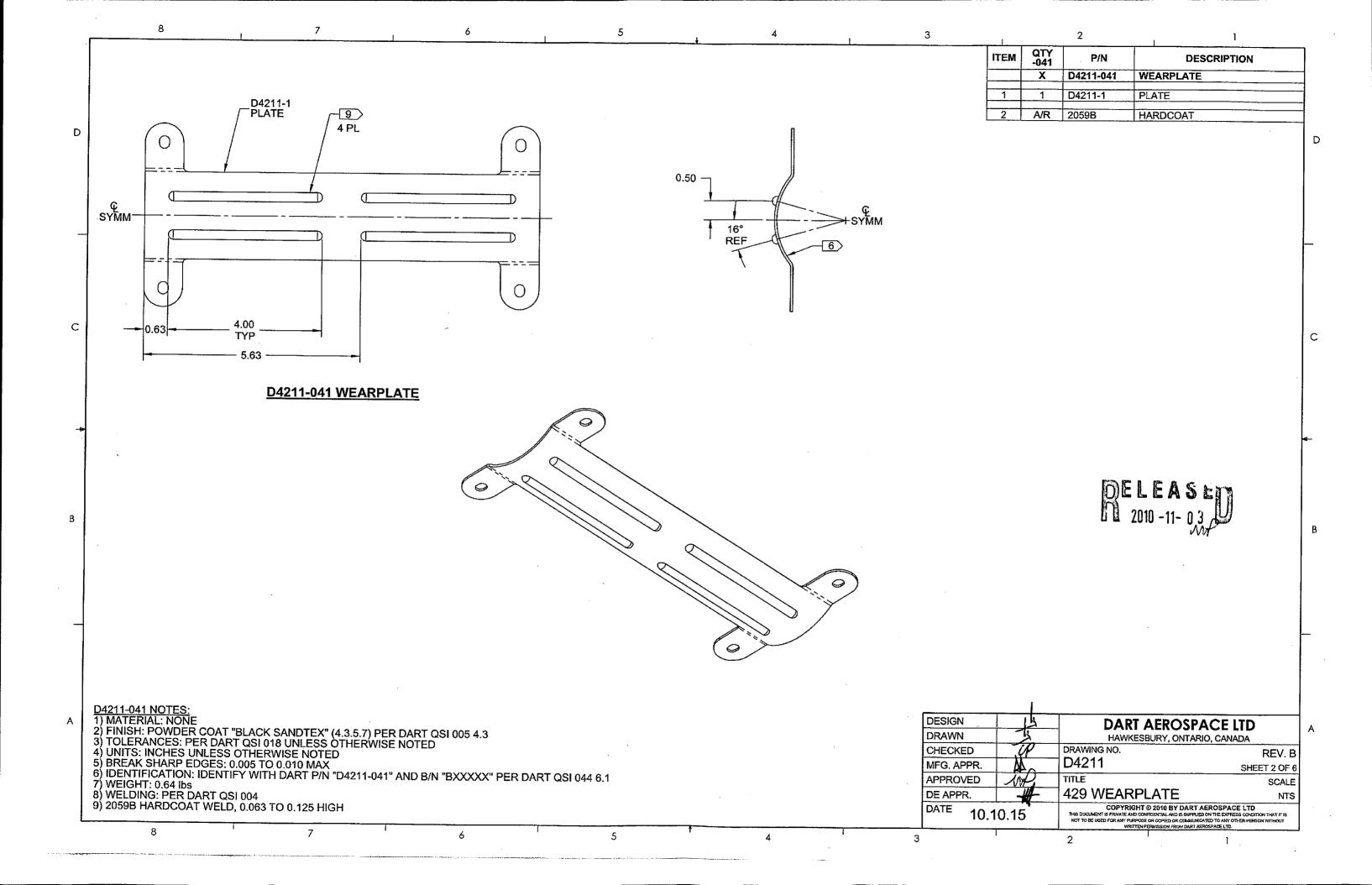
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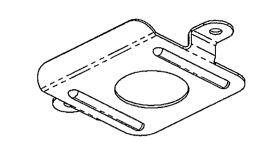
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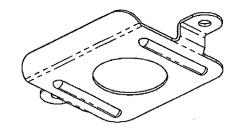
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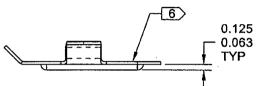
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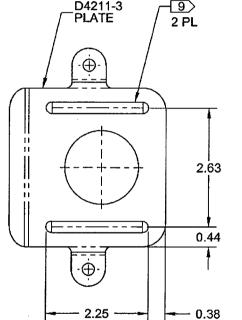


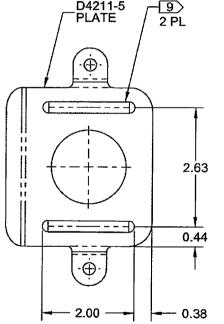


ITEM	QTY -043	QTY -045	P/N D4211-043	DESCRIPTION	
	Х			AFT WEARPLATE	
		Х	D4211-045	AFT WEARPLATE	
1	1		D4211-3	PLATE	
2		1	D4211-5	PLATE	
3	A/R	A/R	2059B	HARDCOAT	









B D4211-043 AFT WEARPLATE

B D4211-045 AFT WEARPLATE



D42	11-0	43/-0)45	NO	TES:
1) M	ATF	RIA	·N	ÔN	F

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1) MATERIAL: NONE
2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-04X" AND B/N "BXXXXX" PER DART QSI 044 6.1

7) WEIGHT: 0.24 lbs

8) WELDING: PER DART QSI 004 9) 2059B HARDCOAT WELD, 0.063 TO 0.125 HIGH

DESIGN	<u>k</u>	DAI
DRAWN	Ji.	HAW
CHECKED	ill	DRAWING NO.
MFG. APPR.	Ma	D4211
APPROVED	MA	TITLE
DE APPR.		429 WEA
DATE 10.	10.15	THIS DOCUMENT IS PRIVATE NOT TO BE USED FOR ANY

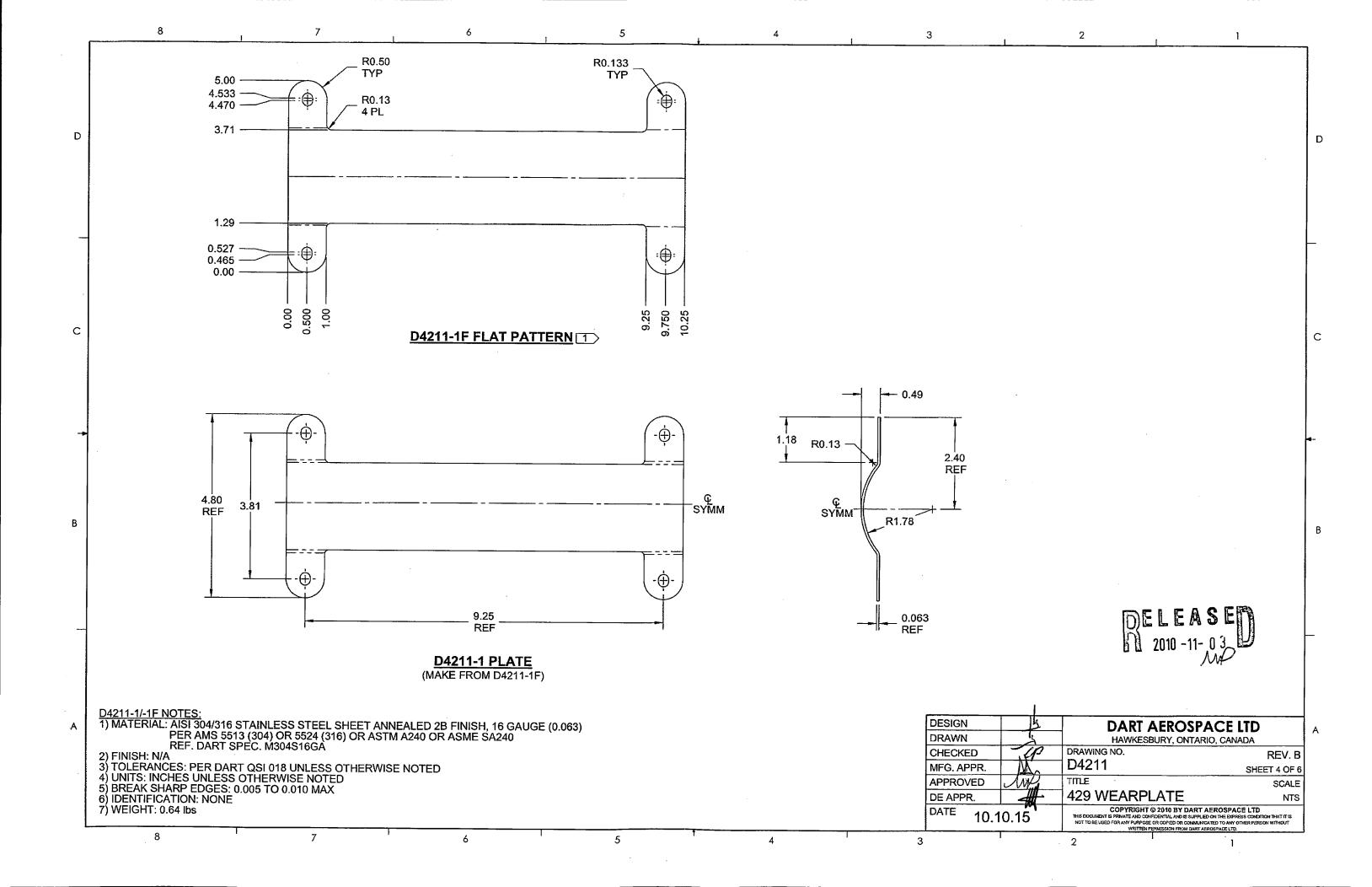
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DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

REV. B

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D 4.50 R0.38 Ø0.266 TYP 2 PL 4.73 R0.13 4.357 4 PL (-⊕--Ò-3.50 Ø1.63 1.75 -0.00 3.00 R0.50 4 PL 0.857 R0.06 0.50 1.23 TYP 0.42 R0.06 REF 3.55 0.063 REF 0.75 3.75 TYP TYP! REF B D4211-3F FLAT PATTERN (1) <u>D4211-3 PLATE</u> (MAKE FROM D4211-3F) <u>D4211-3/-3F NOTES:</u>
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S16GA DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. 2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE CHECKED REV. B D4211 MFG. APPR. SHEET 5 OF 6 **APPROVED** TITLE **SCALE 429 WEARPLATE** DE APPR. COPYRIGHT © 2010 BY DART AERO SPACE LTD

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WRITTEN PERMASSICAL PROM DART AEROSPACE LTD. 7) WEIGHT: 0.24 lbs DATE 10.10.15 8 3 2

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